



Supplement to Yanmar Kit Installation Instructions

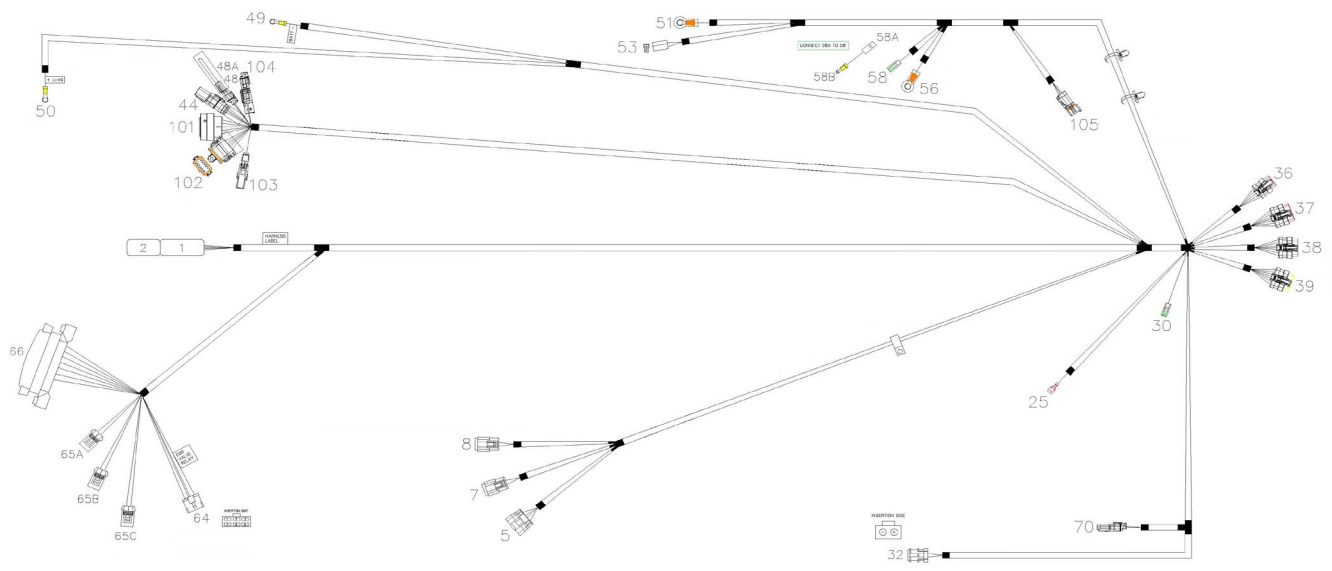
SAFETY

This product is designed and intended only for use with a YANMAR engine. All safety and warning information contained in the Yanmar Operation Manual and Service Manual is adopted and incorporated to apply to the components, accessories, and parts that are utilized with Yanmar engines. Follow all instructions and precautions before installing this product, before operating, during operation, and during periodic maintenance procedures for your safety, the safety of others, and to protect the performance of your engine.



Item	Part No.	Description	Quantity	Remarks
1	129A88-91121	Main Harness Assembly	1	
2	198461-52950*	Relay for EGR valve	1	Included w/ engine
3	-	80A, 12V Relay	2	Included w/ harness
4	-	Starter Sub Harness	1	Included w/ harness

MODELS
3TNV88C



NOTE: Starter Sub Harness may not be necessary; Starter type will determine
Service parts are denoted by an asterisk. To replace non-service parts, the entire kit will need to be purchased.



Installation Instructions

NOTE: Only the Starter and Glow Plug Relays are included with the harness kit. The EGR valve relay is supplied with the distributor standard specification engine in the loose parts box. The optional connections for distributor use are located in the Accessory Coupler. The optional features include Pre-Heat Lamp, Engine Stop 1 & 2, Charge Lamp, etc.

Please see the next page for detailed installation instructions.

WARNING: Be sure battery cables are connected correctly. Disconnecting either the positive or negative battery cable while the equipment is operating will cause premature failure of electronic components. Also, never weld on equipment with the ECU connected to the wire harness.

NOTE: In the event that the wire harness needs to be extended, never use scotch locks or butt connectors to extend the wire harness. All extended wires must be soldered and sealed.

Remote Mounted ECU Applications:

For applications that remotely mount the ECU within the wire harnesses reach please use the following ECU mounting guidelines:

- 1- Install the ECU in a location that is not subject to steam or high-pressure water for cleaning
- 2- Install the ECU in a location that is well ventilated and not subject to direct sunlight.
- 3- Install the ECU so that the connector faces downward. Failure to do so may trap water in the connector, resulting in corrosion of connector pins.
- 4- Ensure no water is trapped inside the connector when plugging the connector. Water inside the connector may corrode connector pins, resulting in malfunctioning of the ECU.

Refer to harness drawing for additional design requirements for consideration of application. A troubleshooting guide is available through Yanmar's Distributor Website or by contacting Yanmar America's Service Department.

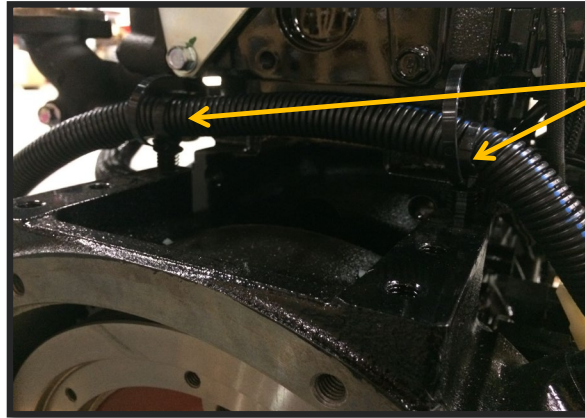
Table 1: Comply with torque standards in the table to avoid unexpected damage during installation or in the future.

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M5x0.8	0.4 ~ 0.7	3 ~ 5	4 ~ 6.7
M6 x 1.0	1.0~1.2	7 ~ 9	9.8 ~ 11.8
M8 x 1.25	1.5 ~ 2.9	10.6 ~ 20.9	14.4 ~ 28.3
M12 x 1.75	8.0 ~ 10.0	57.8 ~ 72.3	78.4 ~ 98.0

Note: There are no bolts included with harness kit

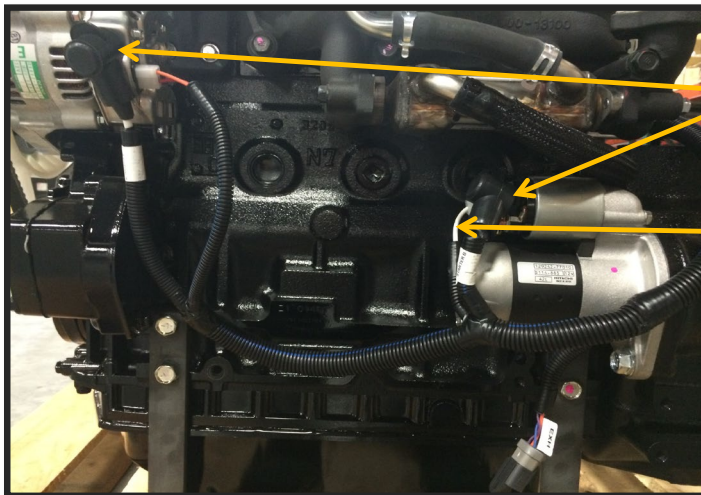
Harness Routing Instructions

1. Lay the loose harness on engine to gauge fitment and placement of where the relays, ECU, and connectors should go based on the wiring diagrams provided. Please refer to TNV application manual for cautionary measures to be taken when mounting a harness to an engine.
2. Secure section of loom containing (2) P-clips to the flywheel housing with loosely attached P-clips. There will be a series of M10 bolt holes on the top of the flywheel housing.



P-clips hold down the alternator and starter section of loom to the flywheel housing. Make sure P-clips and loom have the proper orientation to allow the loom to rest close to the flywheel barrel.

3. Connect alternator plugs (51) & (53) and starter connectors (56) & (58). Cover terminals after connecting.



Replace terminal covers after connecting

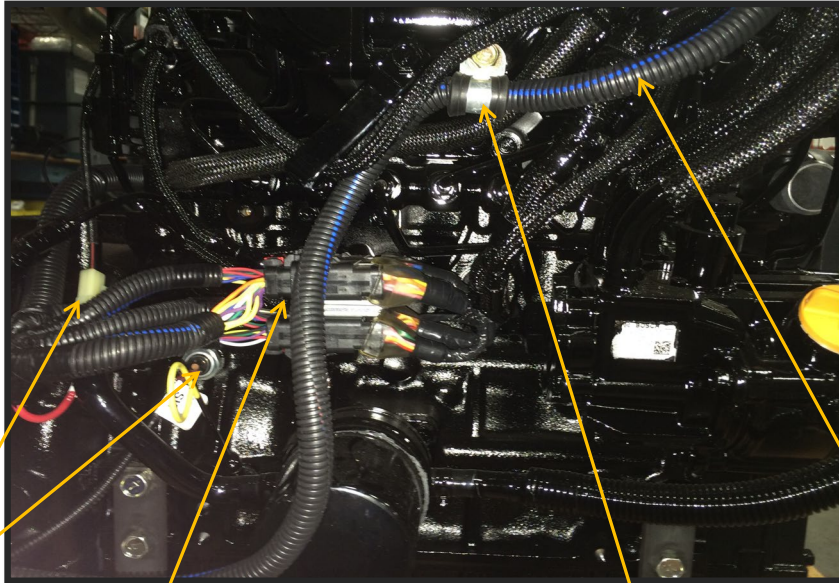
Starter Sub Harness may need to be removed to properly attach connector (58)

4. Layout harness as shown. Connectors 1, 2, 64, 65 - 66, 44, 48, 101 - 104, and the battery leads (49 & 50)



Harness Routing Instructions

- The intermediate couplers (36-39) should be connected next. The mounting points for the turbo engines may differ from the naturally aspirated engines. Please see the pictures below for reference on positioning. Connect glow plug (30) and oil pressure switch (25). Route the DPF loom section similar to placement shown. Use loose clamp noted to attach harness. Always avoid harness contact with high temp surfaces such as the DPF, EGR, etc.



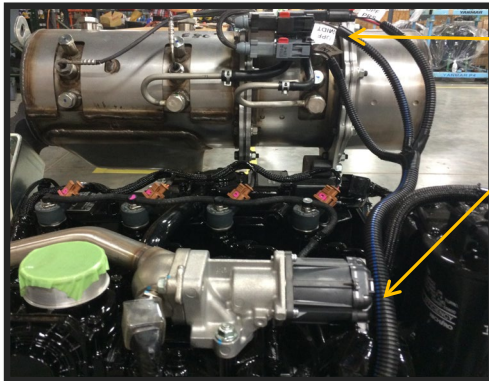
Oil Pressure Switch and Glow Plug

Intermediate couplers (36 - 39)

Loose clamp for fixing DPF harness section

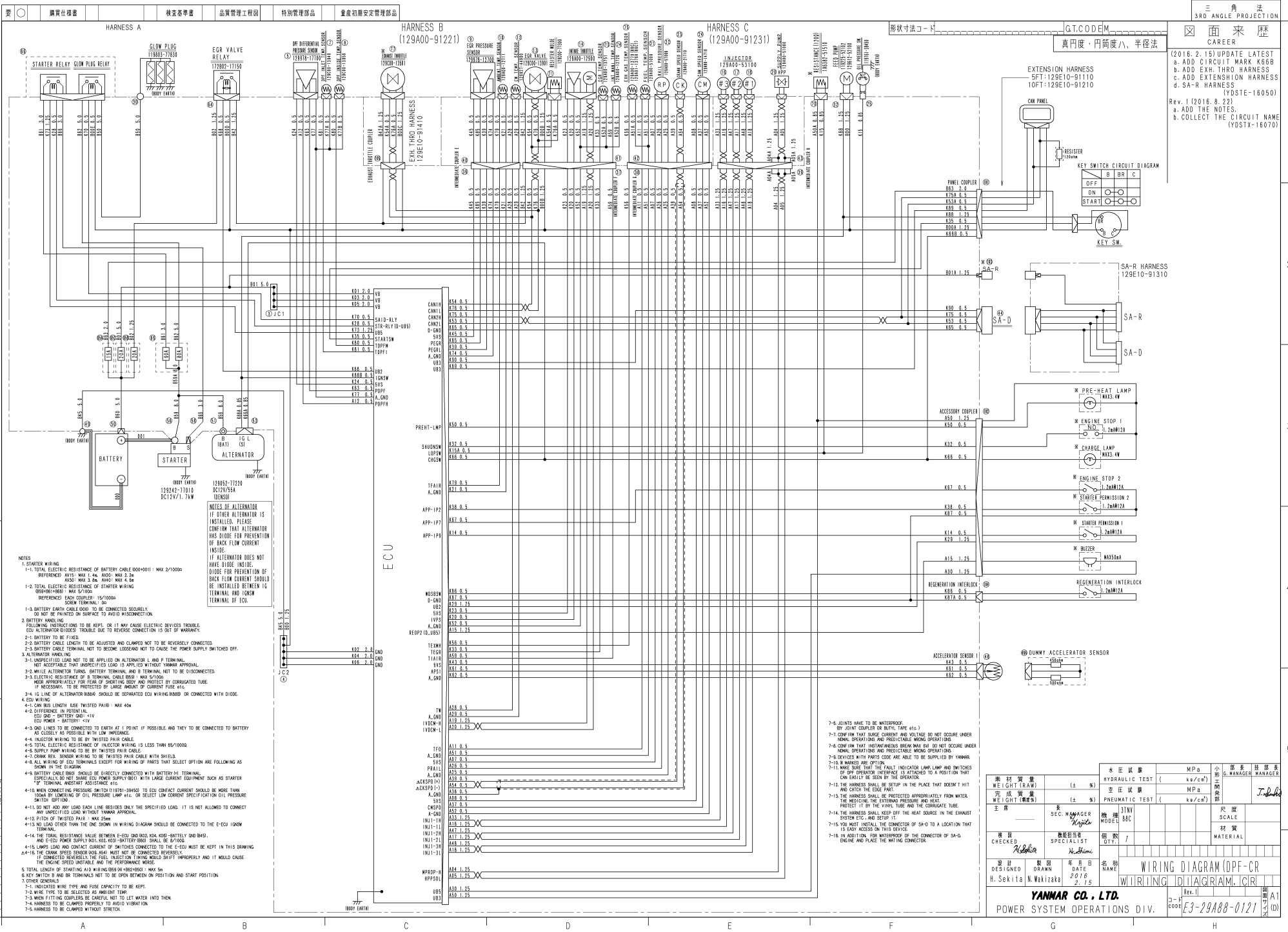
DPF harness section continued below

- Route the DPF branch between the EGR valve and the fuel filter up to the DPF connections. Check and adjust if necessary to ensure that no contact will be made in operation between harness and high temp surfaces (DPF, etc)



The routing shown is for exhaust manifold mounted DPF's. Flywheel mounted DPF's will need harness section routed similarly. This section is secured by clamp shown above.

Refer to harness drawing for additional design requirements for consideration of application.



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三 角 法
3RD ANGLE PROJECTION
面 来 歴
CAREER

(2016.2.15) UPDATE LATEST
a. ADD CIRCUIT MARK K669
b. ADD EXH. THRO HARNESS
c. ADD EXTENSION HARNESS
d. SA-R HARNESS (YDSTE-16050)
Rev. 1 (2016. 8. 22)
a. ADD THE NOTES.
b. COLLECT THE CIRCUIT NAME (YDSTE-16070)

- NOTES**
- STARTER WIRING
 - TOTAL ELECTRIC RESISTANCE OF BATTERY CABLE 000#0011: MAX 2/10000
REFERENCED AWG: MAX 1.64 AWG; MAX 3.2m
AWG: MAX 3.0m; AWG: MAX 4.1m
 - TOTAL ELECTRIC RESISTANCE OF STARTER WIRING 000#0008: MAX 5/1000
REFERENCED EACH COUPLER: 15#000
 - BATTERY EARTH CABLE 000: TO BE CONNECTED SEPARATELY
DO NOT BE PRINTED ON SURFACE TO AVOID MISCONNECTION
 - BATTERY HANDLING
FOLLOWING INSTRUCTIONS TO BE KEPT. DO NOT CAUSE ELECTRIC DEVICES TENABLE
EQU. ALTERNATOR DIVIDER: TORQUE DUE TO RESISTOR CONNECTION IS OUT OF WARRANTY.
 - BATTERY TO BE CONNECTED TO BATTERY POSITIVE TERMINAL AND NEGATIVE TERMINAL TO BE CONNECTED TO BATTERY NEGATIVE TERMINAL.
BATTERY CABLE LENGTH TO BE ADJUSTED AND CLAMPED NOT TO CAUSE THE POWER SUPPLY SWITCHED OFF.
 - ALTERNATOR HANDLING
3-1 UNINSULATED LOAD NOT TO BE APPLIED ON ALTERNATOR L AND P TERMINAL.
NOT ASSUMABLE THAT UNINSULATED LOAD IS APPLIED WITHOUT YANMAR APPROVAL.
3-2 WHILE ALTERNATOR TURNS, BATTERY TERMINAL AND B TERMINAL NOT TO BE DISCONNECTED.
3-3 ELECTRIC RESISTANCE OF B TERMINAL CABLE 000#1: MAX 0/1000
HOOK APPROPRIATELY TO PREVENT OF CORROSION AND PROTECT BY CORRUGATED TUBE.
IF NECESSARY, TO BE PREVENTED BY LARGE AMOUNT OF CURRENT FLOW.
3-4 IF LINE OF ALTERNATOR WASH SHOULD BE SEPARATED ECU WIRING/ROSE OR CONNECTED WITH DIODE.
 - ECU WIRING
4-1 CON. BDR LENGTH: USE TWISTED PAIR: MAX 424
4-2 DIFFERENCE IN POTENTIAL
ECU POWER - BATTERY: <1V
ECU GND - BATTERY GND: <1V
4-3 CON. BDR LENGTH TO BE CONNECTED TO SMITH AT 1 POINT IF POSSIBLE AND THEY TO BE CONNECTED TO BATTERY AS CLOSELY AS POSSIBLE WITH LOW IMPEDANCE.
4-4 INJECTOR WIRING TO BE BY TWISTED PAIR CABLE.
4-5 TOTAL ELECTRIC RESISTANCE OF INJECTOR WIRING IS LESS THAN 65/1000
4-6 SUPPLY PUMP WIRING TO BE BY TWISTED PAIR CABLE.
4-7 CON. BDR LENGTH TO BE TWISTED PAIR CABLE WITH SHIELD.
4-8 ALL WIRING OF ECU TERMINALS EXCEPT FOR WIRING OF PARTS THAT SELECT OPTION ARE FOLLOWING AS SHOWN IN THE DIAGRAM.
4-9 BATTERY CABLE 000# SHOULD BE DIRECTLY CONNECTED WITH BATTERY/H TERMINAL.
4-10 WASH CONNECTING PRESSURE SWITCH 010301-0300 TO ECU CONTACT CURRENT SHOULD BE MADE THROUGH SWITCH EQUIPMENT.
4-11 DO NOT ADD ANY LOAD EACH LINE RESIDES ONLY THE SPECIFIED LOADS. IT IS NOT ALLOWED TO CONNECT ANY UNINSULATED LOAD WITHOUT YANMAR APPROVAL.
4-12 BDR OF TWISTED PAIR: MAX 424
4-13 NO LOAD OTHER THAN THE ONE SHOWN IN WIRING DIAGRAM SHOULD BE CONNECTED TO THE E-ECU (IGN SW) TERMINAL.
4-14 THE TRSA RESISTANCE VALUE BETWEEN E-ECU AND NOZ, K04, K08-BATTERY (GN) BASH.
4-15 ECU POWER SUPPLY AND NOZ-BATTERY 000# SHOULD BE 0/1000
4-16 LAMP LOAD AND CONTACT CURRENT OF SWITCHES CONNECTED TO THE E-ECU MUST BE KEPT IN THIS DRAWING.
4-17 THE CRANK SPEED SENSOR HAS ASH. MUST NOT BE CONNECTED REVERSELY.
IF CONNECTED REVERSELY, THE SPEED SENSOR CIRCUIT MAY SHORTLY SHORTEN AND IT WOULD CAUSE THE ENGINE SPEED SENSOR AND THE PERFORMANCE WORS.
 - OTHER GENERAL
5.1 LENGTH OF STARTING AIR WIRING SHOULD BE PREVENTED BY MAX 5m
6. KEY SWITCH B AND B TERMINALS NOT TO BE OPEN BETWEEN POSITION AND START POSITION
7. INDICATED WIRE TYPE AND FUSE CAPACITY TO BE KEPT.
7-1 INDICATED WIRE TYPE AND FUSE CAPACITY TO BE KEPT.
7-2 WIRE TYPE TO BE SELECTED AS AMBIENT TEMP
7-3 WHEN FITTING COUPLERS BE CAREFUL NOT TO LET WATER INTO THEM
7-4 WIRING TO BE CLAMPED PROPERLY TO AVOID VIBRATION
7-5 WIRING TO BE CLAMPED PROPERLY TO AVOID VIBRATION

- JOINTS HAVE TO BE WATERPROOF (BY JOINT COUPLER OR BUTY TAPE #41.)
- CONFIRM THAT BURGE CURRENT AND VOLTAGE DO NOT OCCURE UNDER NORMAL OPERATIONS AND PREDICTABLE WIRING OPERATIONS.
- CONFIRM THAT FREQUENT BURGE CURRENT AND VOLTAGE DO NOT OCCURE UNDER NORMAL OPERATIONS AND PREDICTABLE WIRING OPERATIONS.
- DEVICES WITH PARTS CODE ARE USE TO BE SUPPLIED BY YANMAR.
- IF MARKED ARE OPTION.
- MAKE SURE THAT THE "FUEL" INDICATOR LAMP LAMP AND SWITCHES OF DPF OPERATOR INTERFACE IS ATTACHED TO A POSITION THAT CAN EASILY BE SEEN BY THE OPERATOR.
- THE HARNESS SHALL BE PROTECTED IN THE PLACE THAT DOESN'T HIT AND GET ON THE EDGE PART.
- THE HARNESS SHALL BE PROTECTED APPROPRIATELY FROM WATER, THE MUD, THE FUTURE PRESSURE AND OIL.
- PROTECT IT BY THE FURNS, TUBE AND THE CORRUGATE TUBE.
- THE HARNESS SHALL KEEP OFF THE HEAT SOURCE IN THE EXHAUST SYSTEM ETC., AND SETUP IT.
- YOU MUST INSTALL THE CONNECTOR OF SA-D TO A LOCATION THAT IS EASY ACCESS ON THIS DEVICE.
- IN ADDITION, FOR WATERPROOF OF THE CONNECTOR OF SA-D ENGINE AND PLACE THE WASTING CONNECTOR.

表 材 質 重 量 WEIGHT (DRAW)	(g)	水 圧 試 験 HYDRAULIC TEST	(MPa)	小 形 部 品 技 術 課 S.M. MANAGER
完 成 重 量 WEIGHT (実 重)	(g)	空 気 試 験 PNEUMATIC TEST	(MPa)	高 橋 隆 夫 Takashi Takahashi
注 意	系 統 管 理 者 SEC. MANAGER Nagata	機 理 部 長 MGR. DEPT.	尺 度 SCALE	材 質 MATERIAL
檢 査 員 CHECKER	特 殊 監 査 SPECIAL IST	組 立 D.I.V.	日 付 DATE	名 稱 NAME
設計 DESIGNED	設計 DESIGNED	日 付 DATE	WIRING DIAGRAM (DPF-CR)	
H. Sekitani	N. Wakizaka	2016.2.15	WIRING DIAGRAM (CR)	
YANMAR CO., LTD.			Rev. 11	図 号 A1
POWER SYSTEM OPERATIONS DIV.			コード E3-29A88-0121	図 名 A1