



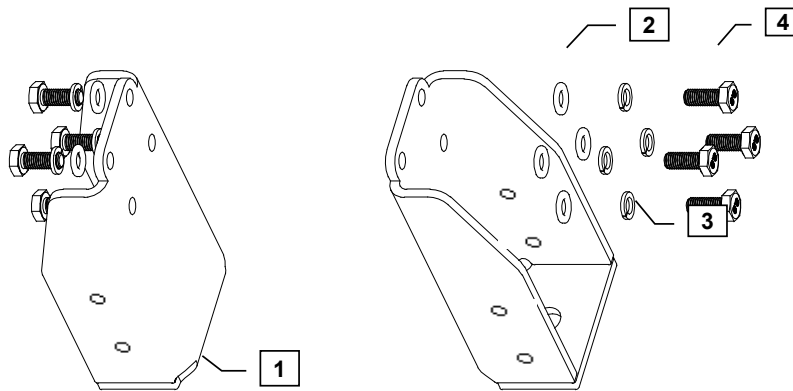
Supplement to Yanmar Kit Installation Instructions

SAFETY

This product is designed and intended only for use with a YANMAR engine. All safety and warning information contained in the Yanmar Operation Manual and Service Manual is adopted and incorporated to apply to the components, accessories, and parts that are utilized with Yanmar engines. Follow all instructions and precautions before installing this product, before operating, during operation, and during periodic maintenance procedures for your safety, the safety of others, and to protect the performance of your engine.



Item	Lev.	O	Part No.	Description	Quantity	Remarks
1	-		119749-08110	Foot, Engine Mounting	2	
2	-	X	129689-44310*	Washer, Plain 10mm, (ANSI B18.22.1)	8	(A)
3	-	X	129689-44320*	Washer, Lock 10mm, (BS 4464) (Helical spring)	8	(A)
4	-		129689-44330*	Bolt, M10 X 1.50 - 25 (Flange hex head)	8	



MODELS

- 3TNV70
- 3TNV74F
- 3TNV76
- 3TNV80F

- Remarks:
- 1 (A) 26106-100202 is a service part used to replace the bolt, lock washer and washer assembly (items: 2, 3 and 4).
 - 2 Service parts are denoted by an asterisk. To replace non-service parts, the entire kit will need to be purchased.



Installation Instructions

The universal leg kit has been designed so each leg can be mounted on any engine-mounting pad. You DO NOT need a special kit for the front and the back engine mounting pads.

Hand tighten all bolts and nuts until assembly is completed, then torque according to specifications in Table 1. The numbers in () represent the item numbers.

1. Install Engine Mounting Feet (1) to engine mounting pads using Washers (2), Lock Washers (3) and M10 X 1.5 - 25mm bolts (4) provided in kit. Bolts used to mount shipped engines are the same size but not long enough and should not be used.

NOTE: Comply with torque standards in the table to avoid unexpected damage during installation or in the future.

TABLE 1:

Diameter x Pitch	Kgf-m	Foot-lbf	N-m
M10 x 1.50	4.5 ~ 5.5	32.5 ~ 39.8	44.0 ~ 54.0