



YANMAR CO., LTD.
YANMAR AMERICA CORP.

| Item | Lev. | O | Part No. | Description | Quantity | Remarks |
|------|------|---|--------------------|--------------------------|----------|---------|
| 1 | - | | 119225-52102 | Electric Feed Pump | 1 | |
| 2 | - | | 129255-52000 | Feed Pump Cover Assembly | 1 | |
| 3 | -- | | 129155-52051 | Gasket | 1 | |
| 4 | -- | | 129100-52200 | Cover | 1 | |
| 5 | - | | INS-M368GS-FP-0010 | Instructions for B20 | 1 | |

MODELS

3TNM68, 72, 2TNV70,
3TNV70, 3TNV76



Installation Instructions

Whenever Bio-fuel of any concentration is used, all of the rubber parts in contact with fuel must be compliant with the fuel used. This kit is compliant with B-20 and lesser concentrations. Refer to service manual for priming the fuel system.

Note: THE FOLLOWING INSTRUCTIONS COVER "GENERAL INSTALLATIONS", IT IS THE END USERS RESPONSIBILITY TO IDENTIFY ALL RUBBER COMPONENTS THAT COME IN CONTACT WITH THE FUEL AND VERIFY B-20 COMPLAIANCE OR REPLACE THEM AS NECESSARY. ITEMS SUCH AS: FUEL COOLERS, TANKS, LEVEL SENDERS, CAPS AND O-RINGS, SECONDARY TANKS, TEES, SHUT-OFF VALVES, FUEL PUMPS, NON YANMAR SUPPLIED

Replace parts:

1. install the fuel feed pump [1] p/n 119225-52102, according to application requirments.
2. Re-using the studs, nuts, and washers, remove the mechanical fuel pump from the injection pump and replace the fuel feed pump cover assembly [2] p/n 129255-52000, installing the Gasket [3] p/n 129155-52051 first then the cover [4] p/n 129100-52200

